

## TECHNICAL DATA SHEET

### KI – 181 AT BK: PVC AUTOMOTIVE Compound

#### Description:

**KI – 181 AT BK** is extrusion compound for sleeve application. It is formulated with a high-quality resin, plasticizers, stabilizers and other additives.

#### Typical Properties:

Property	Unit	Test Method	Typical Value
Usage			Sleeve
Sp. Gravity @27 <sup>o</sup> C		ASTM - D – 792	1.40 ± 0.03
Hardness @27 <sup>o</sup> C	Shore A	ASTM - D 2240	81 ± 3
Thermal Stability@200 <sup>o</sup> C	Minutes	IS : 10810 (60)	>80
Tensile Strength (TS) @27 <sup>o</sup> C	MPa	IS : 10810 (7)	> 14.0
Elongation at Break (E.B) @27 <sup>o</sup> C	%	IS : 10810 (7)	>250
Volatile Loss @130 <sup>o</sup> C for 3 hours	%	IS : 6719	<1.00

\* Test specimen made after milling the granules and then in compression molded at 160 °C for 10 min with 200kg / cm<sup>2</sup> hydraulic pressure.

Above Values are Typical value of Compound and customer need to check before accepting the TDS.

**Color:** Black

#### Processing:

**KI – 181 AT BK** can be processed on any good injection molding designed for PVC at temperature in the range of 140<sup>o</sup>C- 180<sup>o</sup>C. This is the guideline temperature range; actual temperature should be optimized by the user depending upon the other processing variables. The screw must have a good homogenizing capacity. Preheating of granules at 70+/-5<sup>o</sup>C for 10 minutes is always advisable for better processing.

#### Packaging:

**KI – 181 AT BK** is available in the form of free-flowing pellets and supplied in bags with sealed double layer PE liner to prevent moisture. The finished bag weight is either 25 kg woven sacks bag or in 1000kg jumbo bags.

#### Storage and Shelf Life:

Material should be store in moisture free cool & dry place and should be consume within three months from the manufacturing date.

#### Safety:

**KI – 181 AT BK** is not classified as a dangerous product group.

The information and recommendations contained in this bulletin are, to the best of our knowledge, accurate and reliable but no guarantee of their accuracy is made. These are all the typical values only and subject to change without prior intimation. The product is sold upon condition that purchaser should make their own tests to determine the suitability of such product of their particular purpose and purchasers assume all risks and liability for the results of the use of the product.

For more information PI contact at;

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